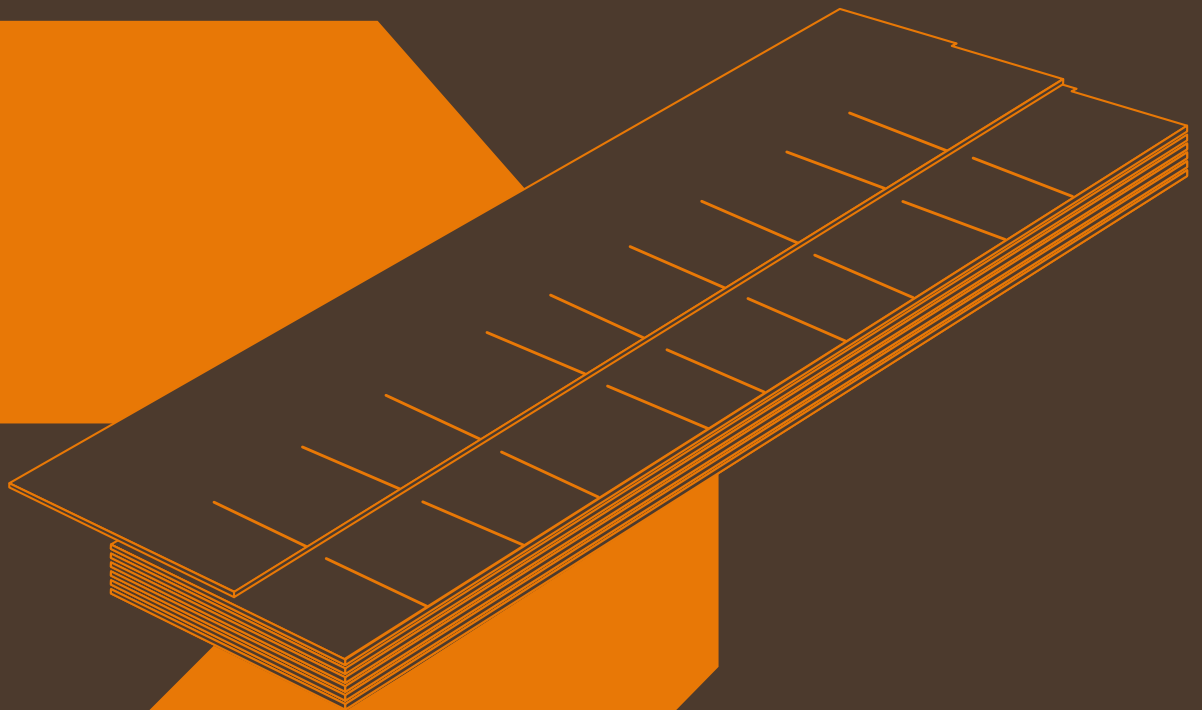


ACRE

INSTALLATION GUIDE

Shingle Siding



MODERN·MILL
BUILDING REVOLUTIONS

BUILD BETTER WITH ACRE

Modern Mill is leading the way toward a more sustainable future, one tree-free board at a time.

Our award-winning building material, ACRE, is the ideal alternative to wood for countless exterior and interior applications. It's beautiful, easy to work with, easy to care for and better for the environment.

ACRE is strong, water-resistant and guaranteed not to rot or splinter.

ACRE is a sustainable choice that doesn't sacrifice performance.

DISCLAIMER

These installation instructions reflect current best practices and may be updated over time. Always check for the latest guide version at www.modern-mill.com/tech-and-training/ or contact your sales rep for the most current installation procedures.

CONTENTS

Build Better with ACRE	2
Before Installing	4
Keys to Success	5
Product Expectations	6
Storage and Handling	7
Safety	7
Getting Started	8
Requirements Before Installation	9
Perfection Shingle Siding	11
Expansion and Contraction	12
Installation	13
Finishing and Adhesives	19
Care and Cleaning	20

PRODUCT APPLICATIONS DISCLAIMER

Please consult with a Modern Mill representative to ensure your intended use of ACRE products is fit for purpose. Published and current installation guidelines must be followed for ACRE's warranty to remain valid. For example, ACRE Siding is only approved as shiplap and board and batten and must follow prescribed installation guides. Lap Siding is not an approved application.

This guide applies exclusively to ACRE Shiplap siding products. Modern Mill makes no warranty for use with any other siding products or materials. You assume all risk when using this information with non-ACRE products, including other siding materials or construction applications.



BURNING WARNING

Safety Warning: Do not burn ACRE products or scraps. ACRE products are not safe to be discarded by burning, used as firewood, kindling or as any other source of fuel to create and / or maintain a fire or heat source.



EXTREME HEAT WARNING

Be aware of excess heat on ACRE surfaces such as but not limited to fire, direct or reflective sunlight, reflective sunlight from energy-efficient window products. Low-emissivity (Low-E) glass can harm ACRE products because Low-E glass products are designed to prevent passive heat gain within a structure and can cause unusual heat build up on exterior surfaces from sunlight reflection. The extreme rise of surface temperatures can create an environment which exceeds normal exposures and may create scenarios which can cause ACRE products to melt, sag, warp, discolor, expand and contract beyond acceptable tolerances or accelerate weathering. Be sure to consult Modern Mill's coatings guide, sales representatives or contact us at zen@modern-mill.com or 601-869-5050 for consultative assistance before installation.

Be sure to take our installation course
and review all best practices before building with ACRE.

<https://modern-mill.com/courses/acre-product-installation-course/>



Following the best practices on this page will ensure success on the job site—interior and exterior—and is required for warranty coverage.

GENERAL INFORMATION

Please ensure you review this manual in its entirety prior to installation of your ACRE products. The purpose of this manual is to provide information and tips to simplify the storage, handling and installation process.

ACRE contains PVC. It's important to familiarize yourself with its spacing requirements, coatings and all installation guidelines. This will ensure ACRE products perform as designed and to expectations. Modern Mill will not accept any liability or responsibility under our warranty for product failure caused by an application that does not meet ACRE requirements.

If you encounter a situation that is not covered by this document or the installation manual, please contact us at modern-mill.com or 601-869-5050.

Before installing ACRE, please be sure to fully inspect the materials for breakage, foreign objects, surface defects, and correct product. If prefinished, review product for the correct color and color consistency. Also check for wet or saturated products.

Do not install a product with any manufacturing errors. Modern Mill will consider installation of product as final acceptance and will not honor any claims regarding said product.

SAFETY

Wear safety glasses and appropriate personal protective equipment (PPE) for job site conditions. Make sure all tools are in good working order and that their use is clearly communicated. Follow proper safety practices for using all power tools and any job site equipment. Fasteners have sharp edges. Use proper care when handling. Safety Data Sheets can be downloaded from modern-mill.com.

STORAGE

Many issues can be traced back to storage and handling issues. ACRE products must be kept covered, stored horizontally, and fully supported on a flat surface. Do not store pallets directly on the ground. If pallets are to be stored on a damp surface, place a vapor barrier on the ground underneath the pallet.

Materials should be protected from direct exposure to the elements. Do not place ACRE directly on a surface that can develop excessive heat. Modern Mill recommends all materials are stored in a cool, dry place. If the product becomes wet, it must be completely dried prior to installation. We recommend storage with factory pallet covers to keep it clean and protected. If needed, additional factory covers are available for purchase through your Modern Mill representative.

Do not finish or install materials that are wet. Installing wet or saturated materials may result in coating retention and other issues. Pay particular attention to the top two or three rows of product on the pallet as those areas are the most likely to become saturated.

Wet materials may stain. Staining is often a deposit of soluble salts, usually white in color, which can be cleaned off with soap & water and thorough clean water rinse.

Modern Mill will not warranty adhesion failures of finished coating on the substrate as a result of varying moisture conditions.

HANDLING

ACRE Siding boards are packaged interlocked. Take care in pulling boards across the row and not straight down the stack to avoid damaging the surface. Always pick up boards from the center and carry on edge. Acclimate ACRE to the temperature it will be installed for at least two hours before processing. During installation, be aware of changes in ambient temperature that could affect product gapping.

CUTTING

Ensure boards are dry before installation. When working on any new construction, renovation or repair project, always wear protective clothing and safety equipment. Safety glasses, gloves, a dust mask, and long sleeves are recommended especially when cutting or sawing. Readily available tools can be used for installing ACRE products. Use extreme caution and be sure to follow the applicable tool manufacturer's instructions. For best results use a fine-toothed finish blade. A jigsaw can be used to cut around obstructions depending on the design of your project.

PAINTING, STAINING OR FINISHING ACRE PRODUCTS

Pro Tip: For best results, applying paint, stain, or clear coats on a smooth flat surface is recommended. ACRE products may be finished after installation; however, the viscosity of the coating could result in an uneven appearance if not monitored closely. ACRE does not absorb paints, stains, or clear coats as typical woods products do. Coat ACRE with manufacturer recommended water-based paints, stains or sealers. If you choose to paint ACRE, use a coating with a Light Reflective Value (LRV) 55 or greater. For any paint or stain color with an LRV below 55 or if you are not sure - contact your Modern Mill rep for help and approval for use.

CARE AND CLEANING

ACRE products are made from natural fibers and PVC / polymers. Wash down the exterior surface with water at minimum every 6-12 months, or as required. For easier care and cleaning, we recommend coating your ACRE products with an exterior grade water soluble paint or stain.

Follow manufacturer instructions on all cleaning products. Test first on an inconspicuous area to ensure the surface and finish remain undisturbed."

Be mindful of products which contain chemicals that may alter the appearance of ACRE products. To clean ACRE products, use a mild soap & water mix or a gentle all-purpose cleaner such as Simple® Green with a natural all fiber brush. Do not use traditional composite deck cleaners. If using a power washer, we do not recommend pressure above 2500 psi. We suggest testing in an inconspicuous area first to ensure it will not damage the product's surface. If power washing, we recommend using a wide fan tip or oscillating tip and keeping the tip a minimum of 12" from product surface. We recommend clearance between ACRE products and landscaping. Prune any vegetation back that is touching the wall.



KEYS TO SUCCESS

These are the critical considerations for your successful ACRE installation.

Pay close attention to the following sections in this guideline:

FASTENING

- As with other alternative building products, to minimize the effects of temperature related expansion & contraction, the use of lighter colors, and following the required fastening requirements, especially regarding face fasteners, is paramount.
- Proper fasteners: minimum 7D x 2" ring shank nails.
- DO NOT USE BRADS, FINISH/TRIM HEAD NAILS/SCREWS OR STAPLES UNLESS OTHERWISE INSTRUCTED.
- Take care to drive all fasteners to proper depth.
- For any questions, please reach out to your Modern Mill Rep.

FINISHING

- Use approved water-based coatings with LRV 55 or greater.
- **If the coating's LRV is below 55, or if you're not sure, contact your Modern Mill rep.**

CLIMATE CONDITIONS & INSTALLATION TEMPERATURE

- Ambient temperature and temperature of ACRE material at time of installation **MUST** be considered.
- Pay careful attention to Expansion and Contraction guidance on page 14.

UNIQUE APPEARANCE

- Note that rice hulls, like wood, can vary slightly in color, which is a unique feature of ACRE and can be seen in the final product both prior to and after staining. For best appearance it's important to mix boards from various pallets or various points of the stack.
- Be sure to inspect boards prior to installing for shipping damage or other irregularities.

INSTALLATION GUIDES

ACRE contains PVC. It's important to familiarize yourself with its spacing requirements, coatings and all installation guidelines. This will ensure ACRE products perform as designed and to expectations.

- SIDING
- OUTDOOR LIVING
- TRIM
- SHEETS
- SPECIALTY PRODUCTS

COATING AND FINISHING

PROPER INSTALLATION REQUIRES CLOSE ADHERENCE TO MODERN MILL COATINGS

GUIDELINES: This is a critical and important step, especially with outdoor applications for ACRE to perform as expected and to avoid the effects of excessive expansion and contraction.

ACRE does not absorb paints, stains, or clear coats as typical woods products do. For best results, we recommend applying coatings with boards on a smooth flat surface prior to installation.

ACRE products generally will not gray like natural woods in exterior applications. However, color may fade over time with increased UV exposure, therefore a UV-resistant stain or paint can help resist fading and make for easier cleaning and care.

UNIQUE APPEARANCE

Note that rice hulls, like wood, can vary slightly in color, which is a unique feature of ACRE and can be seen in the final product both prior to and after staining. For best appearance it's important to mix boards from various pallets or various points of the stack.

MOVEMENT

ACRE WILL EXPAND AND CONTRACT WITH ENVIRONMENTAL TEMPERATURE CHANGES. INSTALLATION CONDITIONS AND FINISH COLOR WILL IMPACT EXPANSION AND CONTRACTION. Refer to the proper product installation guide to ensure the best product performance and minimize the effects of expansion and contraction. Be sure to inspect boards prior to installing for shipping damage or other irregularities.

FASTENERS

USING THE CORRECT TYPE AND NUMBER OF FASTENERS WILL ENSURE MATERIALS PERFORM AS INTENDED. DO NOT USE BRADS, FINISH/TRIM HEAD NAILS/SCREWS, OR STAPLES UNLESS OTHERWISE INSTRUCTED. Fasteners must penetrate solid framing members. All projects and designs are unique. For any installation questions please contact your Modern Mill Rep.

Caution: under driven button-cap fasteners may inhibit the engagement of siding panels.

HEAT RETENTION

Coatings will affect product performance, including heat retention, therefore it's important to read the **Coatings Guide** and use manufacturer approved coatings and finishes.

BURNING WARNING

Safety Warning: Do not burn ACRE products or scraps. ACRE products are not safe to be discarded by burning, used as a firewood, kindling or as any other source of fuel to create and/or maintain a fire or heat source.

STORAGE AND HANDLING

We recommend keeping ACRE in a cool, dry spot, out of direct sunlight. Please acclimate ACRE products prior to installation. Always install ACRE immediately after making any cuts.

ADHESIVES

We recommend utilizing a PVC glue or cement, polyurethane glue or construction adhesives. **Do not use wood glue.**

STAINS AND CLEANING

ACRE products can be stained by certain foods, drinks and chemicals. Clean up any stains or dirt as quickly as possible and keep areas clean from debris. Soap and water, or a product like Simple Green® can clean most stains. In some cases, light sanding may be required. If using a power washer, we do not recommend pressure over 2500 psi, and do recommend the use of a wide fan or oscillating tip and keeping the tip a minimum of 12" from the surface.

SURFACE MARRING (SCUFFS) AND LIGHT SURFACE DAMAGE

Like wood, ACRE might endure some dings, dents or marring on the job. Most light surface damage can be removed by simply sanding ACRE lightly with 120 grit sandpaper on a pole or block sander in the direction of the grain. Please note, less than 120 grit sandpaper may scratch the surface and affect the finish when stain is applied. We do not recommend the use of an orbital or palm sander as this can affect the ACRE grain structure.

ENVIRONMENTAL IMPACT

ACRE by Modern Mill is made from upcycled rice hulls in a zero-waste manufacturing facility in the U.S.A. ACRE is tree-free, and free of phthalates, phenol, formaldehyde and adhesives. Contact us at zen@modern-mill.com to learn about options for recycling.

WARRANTY

ACRE products have a limited lifetime guarantee to be free from material defects that are a result of the manufacturing process, rotting or splintering as a direct result of the manufacturing process or by normal use and service provided conditions described in all installation materials and technical guides are met. In no event shall Modern Mill be responsible or liable for labor, installation, re-installation, freight, taxes or any other charges related to defective product. Visit our website to learn more: modern-mill.com/warranty

MODERN·MILL

601-869-5050 | zen@modern-mill.com

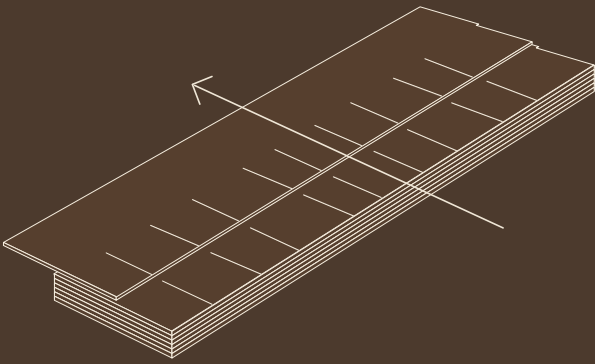
MODERN-MILL.COM

FIRST TIME USING ACRE?

Be sure to visit our page for all our installation guides and best practices before building with ACRE™



STORAGE AND HANDLING



- Store ACRE Siding horizontally, fully supported on a flat surface.
- Do not place ACRE Siding directly on a surface that can develop excessive heat.
- Store in a cool, dry place out of direct sunlight.
- We recommend storing with pallet covers to keep it clean and protected.
- Pull boards across the row and not straight down the stack (see left image).
- Acclimate ACRE to the temperature it will be installed at for at least two hours before processing.
- During installation, be aware of changes in ambient temperature that could affect product gapping.

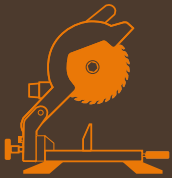
SAFETY

- Wear safety glasses and appropriate personal protective equipment (PPE) for job site conditions.
- Follow proper safety practices for using all power tools and any job site equipment.

GETTING STARTED

TOOLS YOU WILL NEED

Readily available tools can be used for installing ACRE Siding. The following tools are recommended. Use extreme caution and be sure to use all tools per applicable manufactures' instructions.



MITER/
CHOP SAW



JIG SAW



EXTERIOR RATED
FASTENERS MIN 7D X 2"
RING SHANK NAILS

DO NOT USE BRADS, FINISH/TRIM
HEAD NAILS/SCREWS, OR STAPLES



DRILL



HAMMER
AND/OR
COLLATED
PNEUMATIC
NAIL GUN



TAPE MEASURE



SAFETY
GLASSES



LADDER



PENCIL



SPEED
SQUARE



CHALK
LINE

For best results use a fine-toothed finish blade. A jigsaw can be used to cut around obstructions depending on the design of your project.

ACRE Siding can be stained, painted, or left natural with appropriate clear coat or sealant.

Please visit the [ACRE Coatings Guidelines](#) for more.

BEFORE GETTING STARTED

- When working on any new construction, renovation or repair project, always wear protective clothing and safety equipment. Safety glasses, gloves, a dust mask, and long sleeves are recommended especially when cutting or sawing.
- Fasteners have sharp edges. Use proper care when handling.
- Safety Data Sheets can be downloaded from [modern-mill.com](https://www.modern-mill.com).
- Ensure boards are dry before installation.
- Be sure to inspect boards prior to installing for shipping damage or other irregularities.

PAINTING, STAINING OR FINISHING ACRE PRODUCTS

Pro Tip: For best results, applying paint, stain, or clear coats on a smooth flat surface is recommended. ACRE products may be finished after installation, however the viscosity of the coating could result in an uneven appearance if not monitored closely.

Coat ACRE with manufacturer recommended water-based paints, stains or sealers.

If you choose to paint ACRE, use a coating with a Light Reflective Value (LRV) 55 or greater.

For any paint or stain color with an LRV below 55 or if you are not sure - contact your Modern Mill rep for help and approval for use.

See page 22 for more information.



Follow this **QR code** for a list of **finish manufacturers and products** that have passed paint-manufacturer testing standards and for **technical assistance**.

WALL REQUIREMENTS

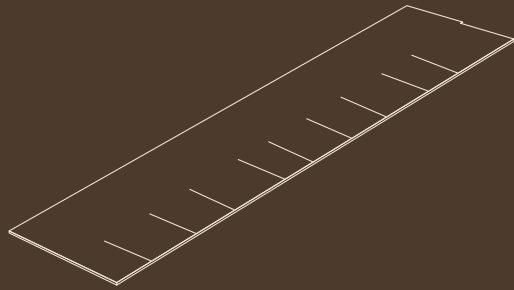
- Framing and sheathing requirements must comply with all applicable state and local building codes.
- Weather-resistant barrier requirements must comply with all applicable state and local building codes.
- Ensure that there are no nails or screws protruding. Remove, replace, or add fasteners to create a smooth and continuous surface.

MOISTURE

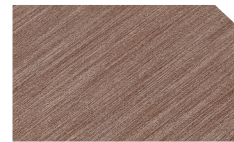
Avoid installing product in standing water or areas that can stop water from draining away from the building.

PERFECTION SHINGLE SIDING

Suited for a wide range of applications, **ACRE** is the perfect medium for executing your ideas. This revolutionary material can be cut, curved, shaped and molded to fit countless applications, both exterior and interior.

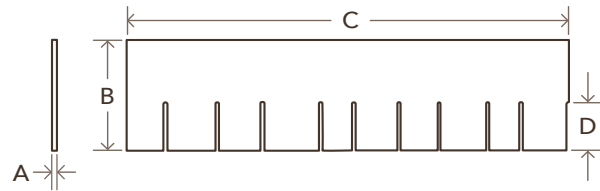


Available in:



ACRE Grain

PROFILE DETAILS

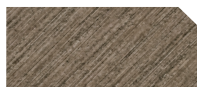


ACTUAL THICKNESS (A)	ACTUAL WIDTH (B)	LENGTH (C)	ADJUSTABLE REVEAL (D)
5/16"	11-7/8"	4'	5" to 5-1/2"

AVAILABLE FACTORY-FINISHED IN SEVEN SIGNATURE STAIN COLORS



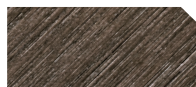
LAUREL



BILOXI



MAHOGANY



WALNUT



AMORY

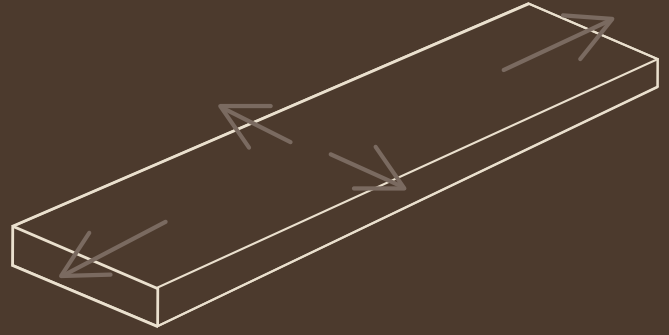


ACRE BLACK



MONTAUK GRAY

EXPANSION AND CONTRACTION



- As with other alternative building products, to minimize the effects of temperature related expansion & contraction, the use of lighter colors, and following the required fastening requirements, especially regarding face fasteners, is paramount.
- Follow gapping instructions and fastening requirements closely for best results.
- ACRE products undergo a degree of linear expansion with changes in weather or seasons. Expansion and contraction is most significant where extreme temperatures may exist.
- **Ambient temperature, direct sunlight and color of finish impact the degree of expansion and contraction of ACRE. These three factors MUST be considered when determining proper gapping at time of install.**
- Use ACRE Rabbeted Trim to conceal the effects of expansion and contraction at board ends.
- Fasten ACRE as soon after cutting as possible to minimize the effects of expansion and contraction.

- Allow 1/4" clearance from obstructions in the wall like windows, doors, mounting blocks, etc.
- Apply a high quality exterior caulk to vertical clearances only.

FOR INSTALLATIONS WITH DARKER COLORS

- For any installation using a paint or stain color with an LRV below 55, OR if you are not sure, contact your Modern Mill rep for help and approval for use.
- **Installations with darker colors may involve additional fastening requirements to properly control the effects of heat build up.**

INSTALLATION

SHINGLE INSTALLATION: 12" X 48" X 5/16" WITH 5" TO 5-1/2" REVEAL

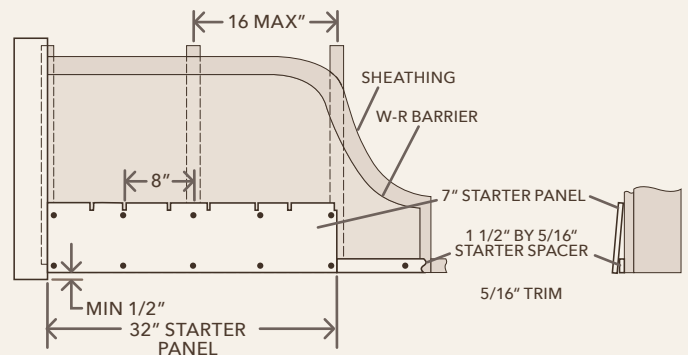
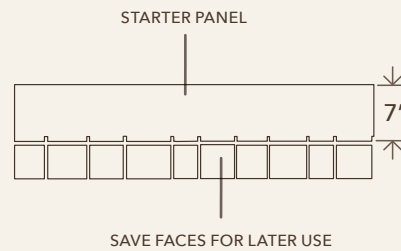
- Starter 5/16" trim spacers (1 1/2" wide) can be created by cutting from the top of shingle panels or with 5/16" trim materials. Secure every 8" to create a solid starting base. Shim as needed to create a smooth & continuous surface to build from.
- Creating 7" Starter Panel: remove shingle faces 7" down from top of the panel.
- Carefully save these pieces in original order for use later under windows & eaves.

Reduce length to 32" for the first course. Do not let starter panel butt joints and siding course butt joints end on the same stud. Flip Starter panel upside down prior to installation. Secure every 8" at both top and bottom.

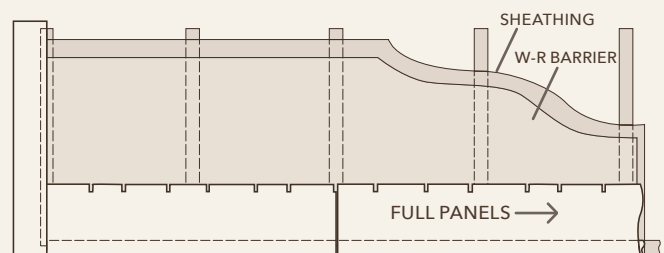
Note: allow 1/8" - 1/4" between starter materials when installing under 40 degrees F.

After securing the initial 32" Starter panel, continue with full 48" long panels, trimming the last panel to required length.

SHINGLE (EVEN LENGTH FACES)

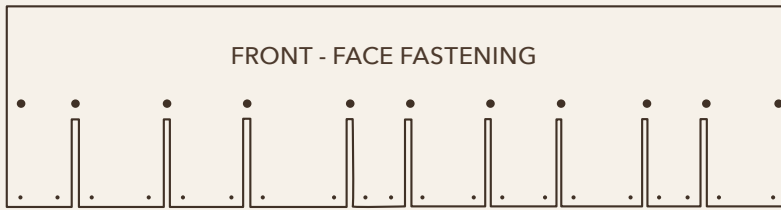


NOTE: TRIM AND CORNER POSTS SHOULD BE INSTALLED EXTENDING A MINIMUM OF 1/2" BELOW THE STARTER LEVEL.

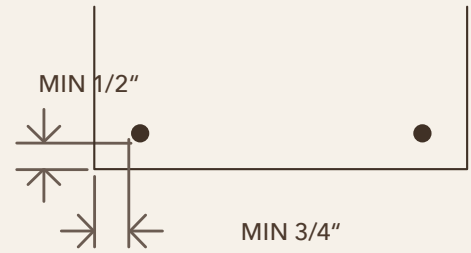


FOR SECURING WITH FACE FASTENERS ONLY:

12" X 48" SHINGLE



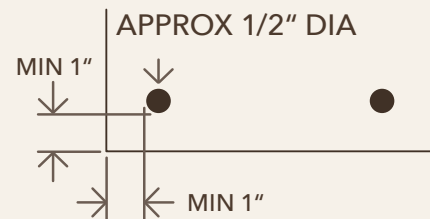
DRIVE MIN 7D X 2" RING SHANK NAILS 1/2" - 3/4" ABOVE KEYWAYS.
FINISH PANEL INSTALLATION WITH 15-16 GAUGE TRIM/FINISH
HEAD NAILS THROUGH THE INDIVIDUAL FACES.



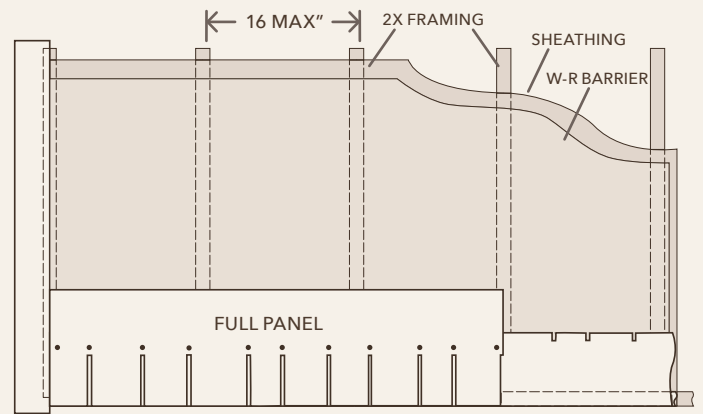
FOR SECURING WITH FACE FASTENERS AND ADHESIVES:

Apply two 1/2" diameter dabs of adhesive to the backside of the faces, two dabs per shingle face. Position in place and face fasten over each keyway as shown above in Face Fasteners Only.

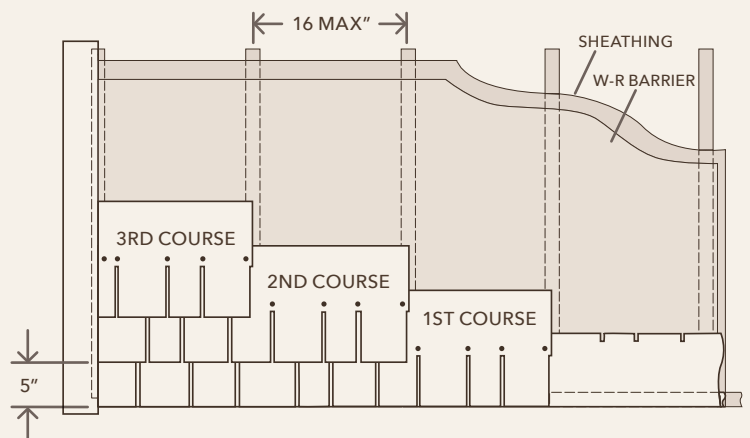
Note: Fasteners over keyways are still required.



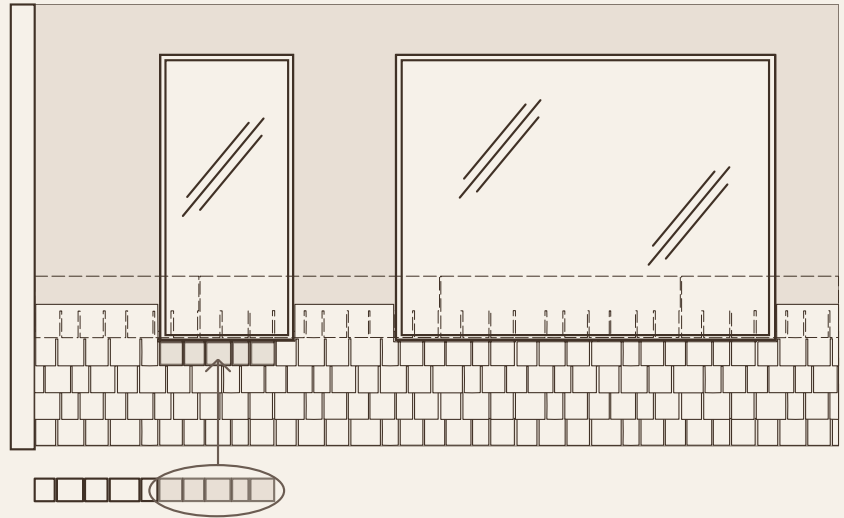
Install the first full Shingle panel, leveling the bottom with the Starter panel. Secure the panel with fasteners 1/2" - 3/4" above the keyways, and not closer than 1/2" from the panel ends.



Start the second course after removing 16" from the left side (keep for potential use at the end of the course). Start the third course after removing 32" from the left side (keep for potential use at the end of the course).



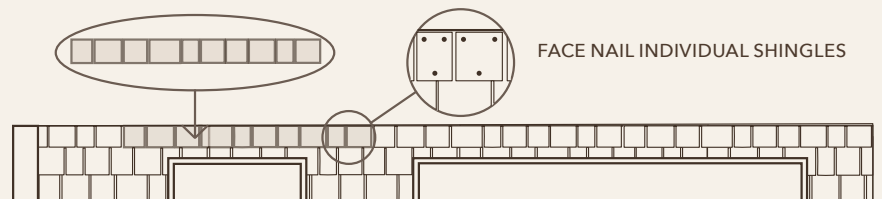
- Continue installing panels in the 16"/32"/full panel stagger pattern up to openings, then notch panels as required leaving 1/8" - 1/4" clearance from window or door framing, utility blocks, etc.
- **It is important to cut the courses as if there was no opening to keep the proper pattern.**
- Fill in the areas under openings with individual shingles maintaining proper order, securing each shingle with two fasteners at the top and a single fastener in the center allowing 1/2" - 3/4" from edges.
- **DO NOT use offal to start the next course.**



KEEP PROPER PATTERN ACROSS THE WALL

Notch panels as needed over and around openings leaving 1/8" - 1/4" clearance vertically, and 1/4" clearance above z-flashing. Fill in the final course with individual shingles maintaining proper order securing each shingle with two fasteners at the top and a single fastener in the center allowing 1/2" - 3/4" from edges.

KEEP PROPER PATTERN ACROSS THE WALL



FACE NAIL INDIVIDUAL SHINGLES

SHINGLE PANEL INSTALL IN GABLES

- Start by plumbing a line from the gable center, then add two parallel lines 16" o.c. on both sides of center (**fig 1**).
- Next snap two horizontal lines for the second starter course and the other the height of a full shingle panel (**fig 1**).
- Additional horizontal lines can be snapped on 5" increments for additional courses (**fig 2**).
- Create 2" starter strips from the top edge of full panels. Set aside remainder for use under windows or in soffit areas. Secure starters on max 8" spacing.
- Create the next starter course by removing 5" from the shingle face. **Note:** keep the individual faces in sequential order for use under windows and soffits.
- Align the right edge with the gable center line (**fig 1**).
- Start the panel installation with a full panel aligned with the rightmost vertical line (**fig 2**).
- Continue with full panels to the rake (**fig 3**).

FIGURE 1

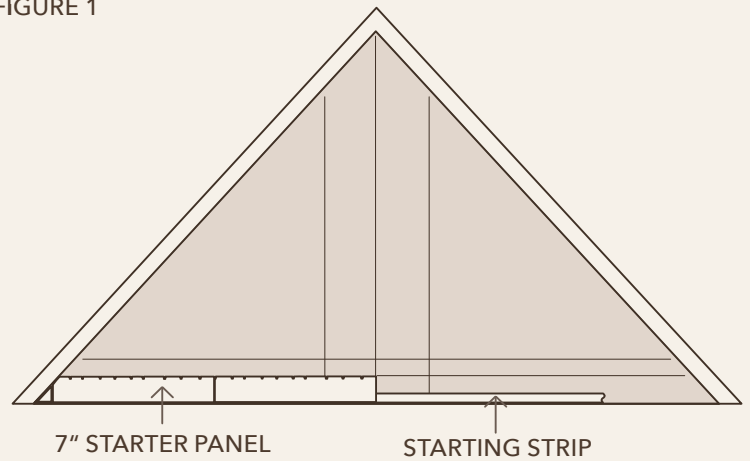


FIGURE 2

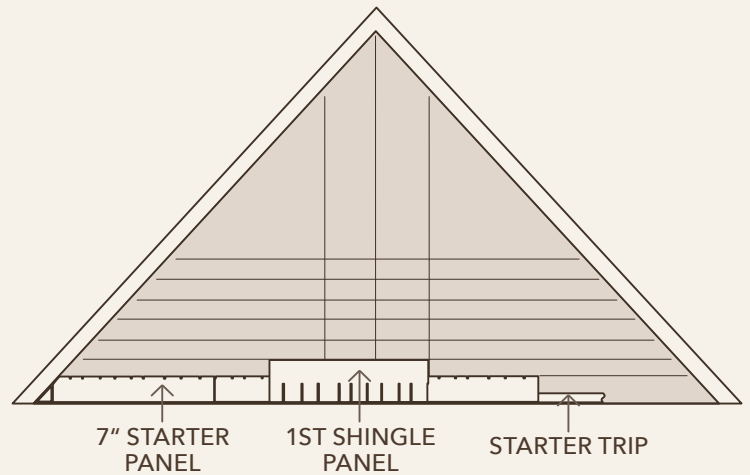
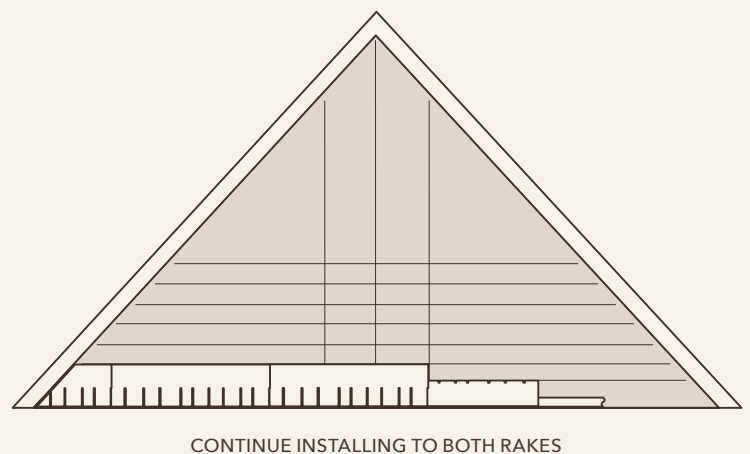
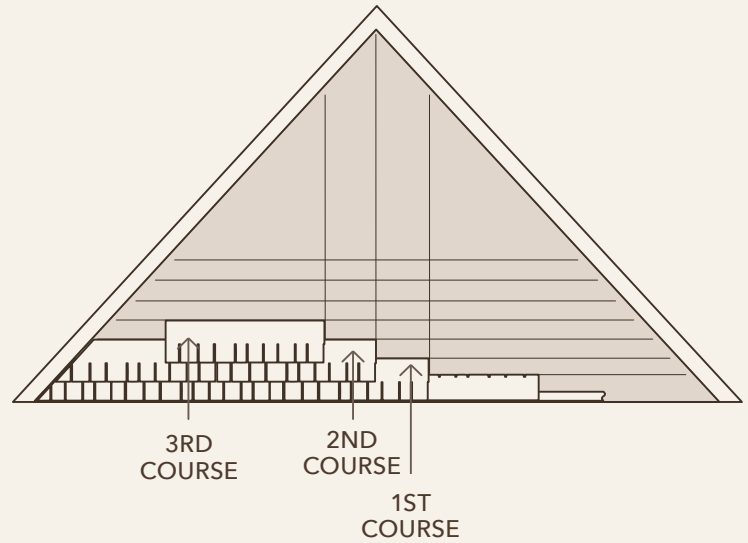


FIGURE 3

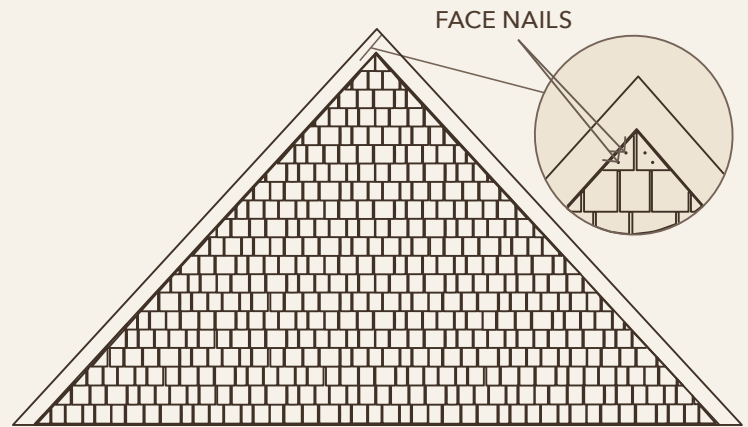


- Align the second full course with the gable center line, and continuing installing panels to the rake (**fig 4**).
- Align the third full course with the leftmost vertical line (**fig 4**).

FIGURE 4



Continue stacking courses up while maintaining the 16" stagger pattern. Smaller triangle shaped pieces will require face fastening (**fig 5**).



FINISHING AND ADHESIVES



FINISHES

- APPLY FINISHES ON THE GROUND BEFORE INSTALLATION.
- Be sure to consider ambient and material temperature before installation, in regards to expansion, contraction and necessary gapping. See Expansion and Contraction section on page 14.
- Coat ACRE products with manufacturer recommended water-based paints, stains, or sealers.
- If you choose to paint or stain ACRE, use an approved coating with a Light Reflective Value (LRV) 55 or greater.
- For any color with an LRV below 55 or if you are not sure, contact your Modern Mill rep for help and approval for use.



ADHESIVES

- Use recommended PVC glue, cement, polyurethane glue, or construction adhesives.
- DO NOT USE WOOD GLUE.
- If gluing a miter joint, the use of mechanical fasteners on each side of the joint is recommended to allow the bonding time and limit possible contraction.
- For best results, surfaces to be glued should be smooth, clean, and in complete contact with each other.

CARE AND CLEANING



ACRE SHIPLAP SIDING
Seadrift, TX

- Wash down the exterior surface with water at minimum every 6-12 months, or as required.
- For easier care and cleaning, we recommend coating your ACRE products with an exterior grade water soluble paint or stain.
- Be mindful of products which contain chemicals may alter the appearance of ACRE products.
- To clean ACRE products use a gentle all-purpose cleaner such as Simple® Green with a natural all fiber brush.
- Follow manufacturer instructions on all cleaning products. Test first on an inconspicuous area of the wall to ensure the surface remains undisturbed.
- Do not use traditional composite deck cleaners. ACRE products are made from natural fibers and PVC / polymers. Use of gentle cleaning products as recommended.
- If using a power washer, we do not recommend pressure washing above 2500 psi. We suggest testing in an inconspicuous area first to ensure it will not damage the product's surface.
- If power washing, we recommend using a wide fan tip or oscillating tip, and keeping the tip a minimum of 12" from product surface.
- To remove rust stains, use household cleaners such as Krud Kutter "the must for rust".
- We recommend clearance between ACRE products and landscaping. Prune any vegetation back that is touching the wall.

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ACRE Shingle Siding Guide
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